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**AMENDMENT**

**IN THE CLAIMS:**

1-13. (CANCELLED)

14. (CURRENTLY AMENDED) A method ~~to form~~ forming and utilizing a compression limiter ~~for a in an air intake manifold assembly~~ comprising the steps of:

forming a plurality of protrusions along a lower edge of a sheet of stock; and

roll forming said sheet of stock to form ~~said the~~ compression limiter;

inserting a fastening member in a bore of the compression limiter to secure an air intake manifold to a component; and

transmitting a load provided by said fastening member to said component by utilizing said compression limiter.

15. (ORIGINAL) The method as recited in claim 14 wherein said sheet of stock is a high carbon steel.

16. (CURRENTLY AMENDED) The method as recited in claim 14 wherein the step of forming said plurality of protrusions further ~~include~~ includes stamping a plurality of notches along said lower edge of said sheet of stock and bending said plurality of notches approximately 90° ~~to form said plurality of protrusions so that said plurality of protrusions are 90° from said sheet of stock.~~

17. (CURRENTLY AMENDED) The method as recited in claim 14 wherein ~~said sheet of stock further includes a first opposing edge and an opposing second edge and the step of roll forming said sheet of stock further includes bringing said first edge a pair of opposing edges of said sheet of stock substantially proximate to said second edge to define, creating a gap therebetween and to define said bore.~~

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18. (CURRENTLY AMENDED) The method as recited in claim 14 wherein ~~the compression limiter further includes a body portion and the method of forming said compression limiter further comprises the step of forming a plurality of angled portions along said lower edge of said sheet of stock, and said plurality of angled portions being arc located between a said body portion of said the compression limiter and said plurality of protrusions.~~

19. (NEW) The method as recited in claim 18 wherein the step of forming said plurality of protrusions further includes stamping a plurality of notches along said lower edge of said sheet of stock and bending said plurality of notches approximately 90°.

20. (NEW) The method as recited in claim 14 wherein said component is an engine.

21. (NEW) The method as recited in claim 14 further including the step of removably contacting the compression limiter on said component.

22. (NEW) The method as recited in claim 14 further including the step of inserting the compression limiter into an aperture of said air intake manifold.

23. (NEW) The method as recited in claim 22 wherein the compression limiter is interference fit into said aperture of said air intake manifold.

24. (NEW) The method as recited in claim 14 further including the step of bearing said fastening member on an upper surface of the compression limiter.